

# “HALF-BRIDGE” IGBT MODULE

**V<sub>CES</sub> = 600V**  
**I<sub>c</sub> = 400A**  
**V<sub>CE(ON)</sub> typ. = 1.6V**  
**@I<sub>c</sub> = 400A**

**Feature**

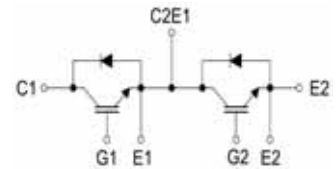
- Smart field stopper + Trench design technology
- Low V<sub>CE</sub> (sat)
- Low Turn-off losses
- Short tail current for over 20KHz

**Applications**

- Motor controls
- VVVF inverters
- Inverter-type welding MC over 18KHZ
- SMPS, Electrolysis
- UPS/EPS, Robotics



**Package : V3**



**Absolute Maximum Ratings @ T<sub>j</sub> = 25°C (Per Leg)**

Symbol	Parameter	Condition	Ratings	Unit
V <sub>CES</sub>	Collector-to-Emitter Voltage	T <sub>c</sub> = 25°C	600	V
V <sub>GE</sub>	Gate emitter voltage		± 20	V
I <sub>c</sub>	Continuous Collector Current	T <sub>c</sub> = 80°C (25°C)	400 (500)	A
I <sub>CP</sub>	Pulsed collector current	T <sub>c</sub> = 25°C	800	A
I <sub>F</sub>	Diode Continuous Forward Current	T <sub>c</sub> = 80°C (25°C)	400 (500)	A
I <sub>FM</sub>	Diode Maximum Forward Current	T <sub>c</sub> = 25°C	800	A
t <sub>p</sub>	Short circuit test, V <sub>GE</sub> = 15V, V <sub>CC</sub> = 360V	T <sub>c</sub> = 150°C (25°C)	6 (8)	μs
V <sub>iso</sub>	Isolation Voltage test	AC @ 1 minute	2500	V
Weight	Weight of Module		360	g
T <sub>j</sub>	Junction Temperature		-40 ~ 150	°C
T <sub>stg</sub>	Storage Temperature		-40 ~ 125	°C
M <sub>d</sub>	Mounting torque with screw : M6		4.0	N.m

**Static Characteristics @ T<sub>j</sub> = 25°C (unless otherwise specified)**

Parameters		Min	Typ	Max	Unit	Test conditions
V <sub>CE(ON)</sub>	Collector-to-Emitter Saturation Voltage		1.60	1.95	V	I <sub>c</sub> = 400A, V <sub>GE</sub> = 15V
V <sub>GE(th)</sub>	Gate Threshold Voltage		5.8	6.5		V <sub>CE</sub> = V <sub>GE</sub> , I <sub>c</sub> = 8mA
I <sub>CES</sub>	Zero Gate Voltage Collector Current	—	—	5.0	mA	V <sub>GE</sub> = 0V, V <sub>CE</sub> = 600V
I <sub>GES</sub>	Gate-to-Emitter Leakage Current	—	—	400	nA	V <sub>CE</sub> = 0V, V <sub>GE</sub> = 20V
V <sub>F</sub>	Diode Forward Voltage Drop	—	1.6	2.0	V	I <sub>F</sub> = 400A, V <sub>GE</sub> = 0V
R <sub>GINT</sub>	Integrated gate resistor	—	1	—	Ω	

**Electrical Characteristic Values (IGBT / DIODE) @ T<sub>j</sub> = 25°C (unless otherwise specified)**

Parameters		Min	Typ	Max	Unit	Test conditions
C <sub>iss</sub>	Input capacitance	—	24670	—	pF	V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V f = 1 MHz
C <sub>oss</sub>	Output capacitance	—	1540	—		
C <sub>rss</sub>	Reverse transfer capacitance	—	732	—		
t <sub>d(on)</sub>	Turn-on delay time	—	145	—	ns	Inductive Switching (125 ) V <sub>CC</sub> = 300V I <sub>C</sub> = 400A, V <sub>GE</sub> = ±15V R <sub>G</sub> = 2.2Ω
t <sub>r</sub>	Rise time	—	60	—		
t <sub>d(off)</sub>	Turn-off delay time	—	320	—		
t <sub>f</sub>	Fall time	—	80	—		
V <sub>BR</sub>	Cathode-Anode breakdown Voltage	600	—	—	V	
I <sub>RM</sub>	Maximum Reverse Leakage Current	—	—	350	μA	V <sub>R</sub> = 600V
t <sub>rr</sub>	Reverse Recovery Time	—	125	—	ns	I <sub>F</sub> = 400A, V <sub>R</sub> = 300V
Q <sub>rr</sub>	Reverse Recovery Charge	—	20.3	—	μC	di / dt = 4000A / μS

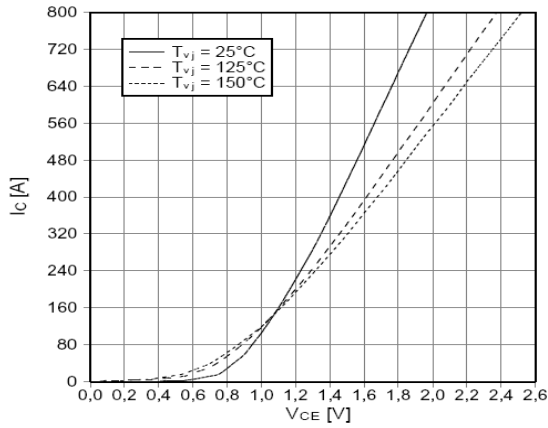
**Thermal Characteristics**

Symbol	Parameter	Min	Typ	Max	Unit
R <sub>θJC</sub>	Junction-to-Case (IGBT Part, Per 1/2 Module)	-	-	0.12	/W
R <sub>θJC</sub>	Junction-to-Case (Diode Part, Per 1/2 Module)	-	-	0.22	
R <sub>θCS</sub>	Case-to-Heat Sink (Conductive grease applied)	-	0.03	-	

**Fig.1, Output characteristic (typical)**

$I_c = f(T_{vj})$

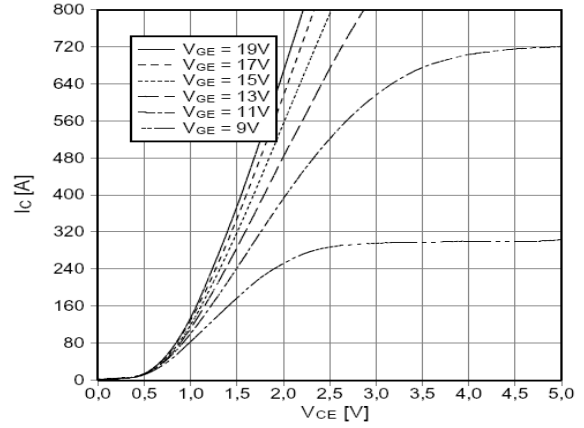
$V_{GE} = 15V$



**Fig.2 Output characteristic (typical)**

$I_c = f(V_{GE})$

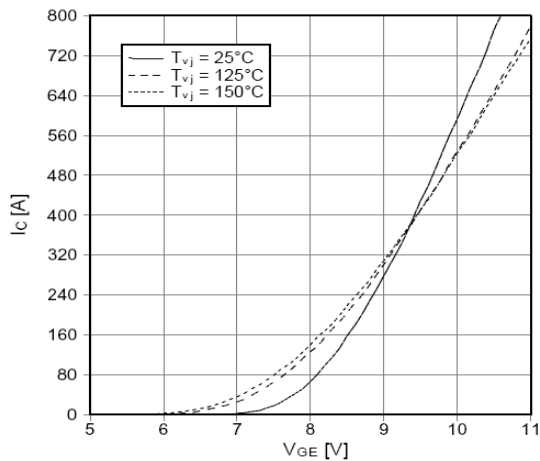
$T_{vj} = 150$



**Fig.3, Transfer characteristic (typical)**

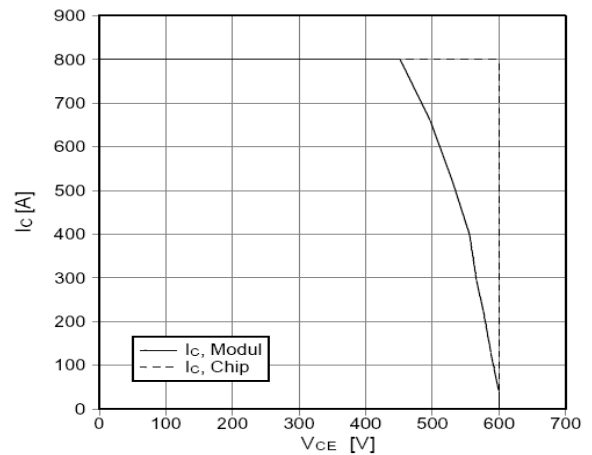
$I_c = f(T_{vj})$

$V_{CE} = 20V$



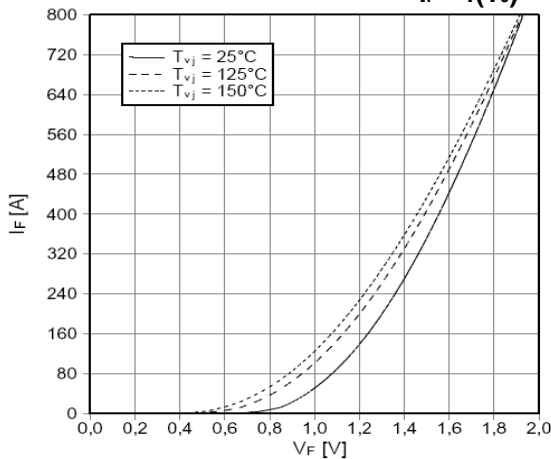
**Fig.4, Reverse bias RBSOA**

$V_{GE} = \pm 15V, R_{Goff} = 2.4\Omega, T_{vj} = 150^\circ C$

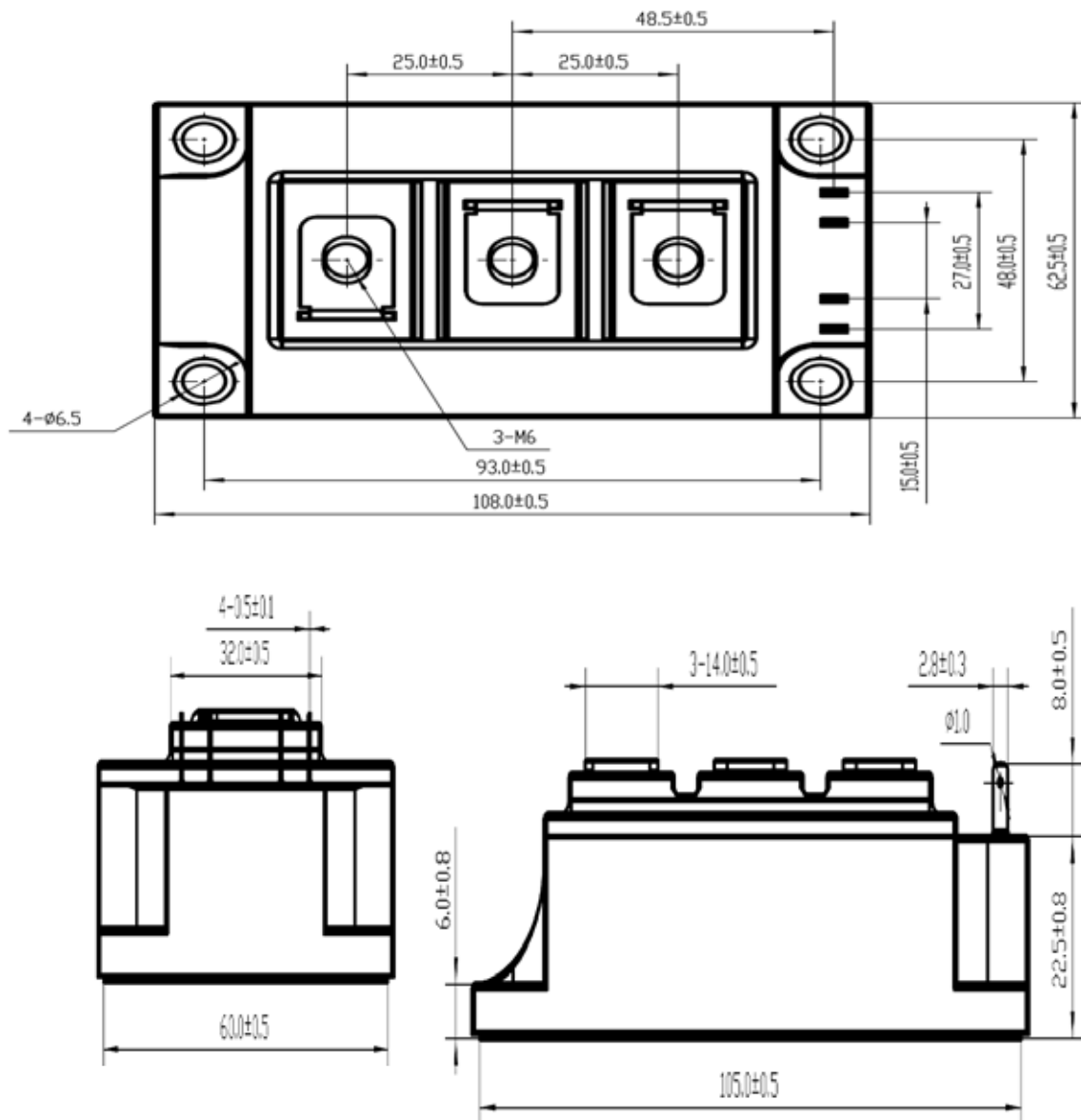


**Fig.5, Forward characteristic of diode**

$I_F = f(T_j)$



**Package Outline** (dimensions in mm)



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